AFS International Ferrous Melting Conference

October 10-12, 2012 • Hilton Garden Inn Nashville Vanderbilt Nashville, Tennessee, USA

Topics to be covered:

- Specialized Presentations for Coreless, Channel and Cupola Furnaces
- Analysis of Supplied Raw Material Quality
- Practical Tips to Improve Inoculation and Iron Pouring
- Details on Maintenance to Improve Furnace Performance and Efficiency

LEADING THE METALCASTING INDUSTRY



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October 10-12, 2012 • Hilton Garden Inn Nashville Vanderbilt • Nashville, Tennessee, USA

Wednesday, October 10, 2012

1:00 p.m.

Opening Remarks

Christopher DeRosa, Washington Mills

1:15 p.m.

On the Production and Use of Si Metal and Ferro Silicon Alloys Eli David, Globe Metallurgical Inc.

1:45 p.m.

External Lime Desulfurizing: Revisiting Established Technology *Brian Johnson, Hickman Williams & Co.*

2:15 р.т.

The Rare Earth Elements in Ductile Iron: Why You Do What you Do and Might You Do Less? *H. Fred Linebarger, Miller and Co.*

3:00 p.m.

Shrinking Shrinkage Douglas White, Elkem Metals Inc.

3:30 p.m.

Casting Defects in Alloyed Irons as Affected by Melting and Pouring Practices

Richard Gundlach, Element Materials Technology

4:00 p.m.

Applying Thermal Analysis for Quality Assurance of Final Iron at Neenah Foundry Mike Riabov, Neenah Foundry Co.

4:30 p.m.

Importance of Inoculation and Pouring Aspects When Producing Ductile Iron Marc King, Globe Mettallurgical Inc.

Thursday, October 11, 2012

8:00 a.m.

Opening Remarks Christopher DeRosa, Washington Mills

8:10 a.m.

A Brief Introduction of the Cast Metals Institute Kevin Fleischmann, CMI

8:30 a.m.

Effects of Microalloyed Steel Scrap on the Quality of Cast Irons Eugene Muratore, Rio Tinto Iron & Titanium America

9:00 a.m.

Sustainable Technology Within the Metalcasting Industry Kroes Hermann-Josef, ABP Induction LLC

9:30 a.m.

Key Note Presentation: On Target to Make a Difference Dennis Dotson, Dotson Iron Castings

"As a metallurgist these conferences are my best opportunity to interact with people from other facilities, especially when economic times are hard and value is realized." —Attendee from the 2009 AFS International Ferrous Melting Conference

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Thursday, October 11, 2012 (cont'd)

Split Sessions

Coreless

10:30 a.m. Coreless Furnace Failure Modes Jack McMillin, Ajax Tocco Magnethermic Corp.

11:00 a.m.

Alternatives to Traditional Silica-Based Lining Materials in Coreless Melting of Iron and Ferrous Metals

Peter Satre, Allied Mineral Products Inc.

11:30 a.m.

Advantages of Medium-Frequency High-Power Melt Systems Michael Nutt, Inductotherm Corp.

Noon

Lunch

1:15 p.m.

Optimization of Silica Linings for Coreless Induction Furnaces *Stellen Rahm, Calderys Nordic AB*

1:45 p.m.

Successful Sinter and Cold Start of Coreless Furnaces Robert Peaslee, Manitowoc Grey Iron Foundry Inc.

2:15 p.m.

Re-Engineering Furnace Water Systems at Donsco *Christopher Buck, Donsco Inc.*

3:00 p.m.

Melting Ductile Iron at AMERICAN Cast Iron Pipe Company—One Organization's Perspective

Jeremy Mowry, AMERICAN Cast Iron Pipe Company

3:30 p.m.

Reviewing Grey and Ductile Iron Slags in Induction Melting, Holding and Pouring Applications David Williams, ASI International Ltd.

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11:30 a.m.

Cupola

10:30 a.m.

11:00 a.m.

Richard A. Wolfe,

Process Evaluation—

Refractories for Extreme Environments in Cupola *Richard Volk, United Refractories*

A Case Study: Waupaca Foundry

David Kasun, Kuttner LLC

Carbonite Continuous Cokemaking Technology

Virginia Carbonite Company, LLC

Cupola Furnace Blast Dehumidifcation

Richard Erickson, Waupaca Foundry

Noon

Lunch

1:15 p.m. Studies of Quenched Cupola Seymour Katz, S Katz Associates Inc.

1:45 p.m.

OXYCUP Furnace Operation at Tisco, China *Robert Fechner, Kuttner LLC*

2:15 p.m.

Refractories for Extreme Thermal/Chemical Environments in the Cupola *Robert Pattillo, Reno Refractories*

4:00 p.m.

Political & Economic Developments in China; the Future of the Competitive Environment Robert "Chuck" Cushing, EMSCO Inc.



Friday, October 12, 2012

8:00 a.m.

Opening Remarks

Christopher DeRosa, Washington Mills

8:00 a.m.

The Evolution of High Powered Inductor at ThyssenKrup Waupaca Inc. Plant 4—Marinette

Jeffrey Berger & Bill Merchant, Waupaca Foundry

8:30 a.m.

Inductors—Achilles' Heel or Heart of **Your Channel Induction Furnace**

Timothy Hoyt, Allied Mineral Products Inc.

9:00 a.m.

Channel Furnaces—Efficient Iron Melters

Robert Riccardi, Ajax Tocco Magnethermic Corp. Walt Matthews, Consultant

9:30 a.m.

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Techniques for Managing Channel Induction Furnace Build-Up and Clogging Johnny Hill, Martin Foundry

10:15 a.m.

Autopouring Systems Update, **New Topology and Communications** Marcelo Paiva, Inductotherm Corp.

10:45 a.m.

Daily and Weekly Cleaning and Maintenance in Pressure Pour and Tilt Pour Furnaces

Richard Erickson, Waupaca Foundry Jerry Beaird, Rochester Metal Products Corp.

11:30 a.m.

Experience of Linear Thermal Sensors to Monitor Channel Furnaces

Patrick Leper, Safeway USA Corp.

12:00 p.m.

Closing Remarks Christopher DeRosa, Washington Mills

Registration Fees AFS International AFS Member: \$595 • Non-AFS Member: \$695 Ferrous Melting Conference October 10-12, 2012 • Hilton Garden Inn Nashville Vanderbilt Name Nashville, Tennessee, USA Hotel: Hilton Garden Inn Nashville Vanderbilt, 1715 Broad-Title way. Nashville, TN 37203. Company Room Reservation and Cut-Off Date: Reservations can be Address ____ made by calling 615/369-5900 and 877/782-9444 or by going to the hotel website: http://www.nashvillevanderbilt.hgi.com. City/State/Zip_____ Our special group rate is \$135.00 single/double occupancy per night for our attendees. The hotel cut-off date is Sept. 18, Fax Phone_ 2012. You must mention our group code: **AFS** to receive this E-mail rate. Reservations made after the cut-off will be confirmed on a space available basis, possibly at a higher rate. AFS Membership # (if applicable) _____ Cancellations and Substitutions: Substitutions will be ac-Check enclosed \Box cepted any time. However, cancellations of confirmed registrants with full refund of fees cannot be accepted unless Charge my : American Express MasterCard Visa 🛛 received one week prior to conference date. In the unlikely Card Number event the conference is canceled for any reason, AFS liability is limited to the return of the registration fee. Expiration Date Tax Deduction of Expenses: An income tax deduction is Authorized Signature allowed for expenses of education, including registration fee, travel, meals and lodging, undertaken to maintain and Return form to: improve professional skills (see U.S. Treasury Regulation] American Foundry Society, 35169 Eagle Way, Chicago, IL 60678-1351 1:162.5). Contact AFS Customer Service at 800/537-4237 Fax: 847/824-7848



American Foundry Society

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"Overall it was a good conference. I have two big projects that I will launch based on ideas from this conference."

-Attendee from the 2009 AFS International Ferrous Melting Conference